

BlueCherry®

Shop Floor Control

Apparel, sewn products and other consumer goods manufacturers are constantly challenged to improve productivity and efficiency, reduce and control costs and improve product quality, while meeting process transparency, sustainability and various compliance requirements.

Your Factory Floor – Digitally Transformed

The most widely used industry-focused shop floor control (SFC) solution in the world, BlueCherry® Shop Floor Control, has been re-imagined to empower sewn products and other manufacturers to solve these rapidly changing market and business demands.

Real-Time Visibility and Control BlueCherry Shop Floor Control captures time and performance data on all production activities precisely as they occur. Key performance indicators (KPIs) for individuals, lines or teams are presented through easy-to-understand, configurable dashboard displays. Advanced analytics and reporting are available through the BlueCherry Business Intelligence (BI) tools integrated into the plant management solution.

Productivity/Efficiency Optimization BlueCherry Shop Floor Control measurably boosts overall productivity and efficiency by identifying and managing non-productive (off-standard) events, eliminating manual and paper-based processes, and presenting production and efficiency feedback, quality performance, construction details, instructional videos and pacing tools to production workers, entire lines, managers and across the enterprise.

Better-Informed Business Decisions Smart devices (industrial-strength tablets), web-based configurable management dashboards and factory-wide big screen displays provide the always on visibility needed to empower all stakeholders to monitor every aspect of the manufacturing process and make more timely and better-informed business decisions across the entire enterprise.

Agile, Responsive Manufacturing With the power of real-time information and best-in-class usability, analytics and technologies, the multilingual BlueCherry SFC Enterprise is the ultimate factory floor management solution. Equipped with unparalleled visibility and control, companies can quickly and accurately anticipate, identify, respond and innovate around any manufacturing status or trend.

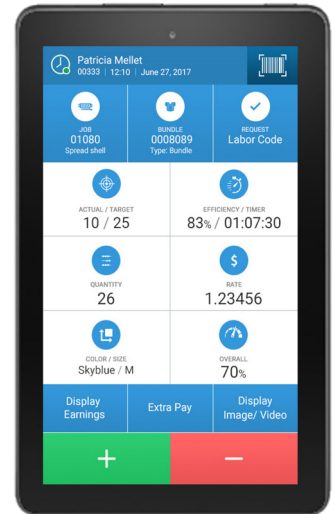
KEY BENEFITS

- **Process Transparency**
Actionable intelligence for order tracking, line balancing, performance monitoring, quality control, machine maintenance and more.
- **Productivity Gains**
Eliminate wait time at time clocks, paper-based production tracking (gum sheets and tickets) and administrative time. Minimize time spent off-standard.
- **Cost Reduction & Control**
Identify and prevent production bottlenecks, absenteeism-related inefficiencies, low performance and quality issues.
- **Advanced Analytics**
In addition to dashboard and reports presentations, built-in BI tools enable predictive analysis and insight into trends, strategies and opportunities.
- **Workforce Empowerment**
Connected and informed workers are motivated and recognize their value in the workplace, resulting in greater teamwork and reduced absenteeism.
- **Incentive Payroll Automation**
Eliminate manual compilation and calculation of hourly and incentive gross payroll, interface with third-party net payroll systems and services.

Customer Feedback:

The biggest benefit of implementing BlueCherry Shop Floor Control is the availability of real-time data. Everyone involved, from workers to suppliers to management, are able to make better-informed decisions rather than rely on instincts. For us, this has translated into 10% or higher productivity gains, elimination of production bottlenecks and a 90% reduction in off-standard time.

Arumugampillai Sukumaran, Managing Director, Star Garment Group



Smart Device

Which SFC Is Right for You?

Both are fully featured, with some key differences. No matter how big your operations, there's a Shop Floor Control for you!

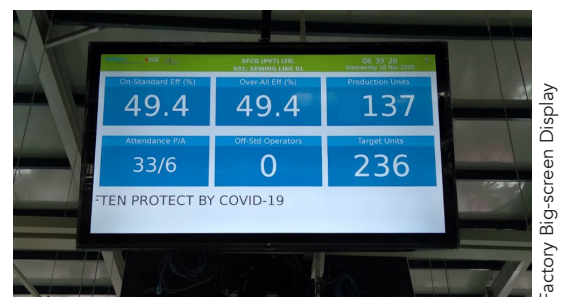
Features	Essential	Enterprise
Host Architecture	Multi-tenant	Dedicated
Web SFC with Multi-language Support	✓	✓
ERP Interface with any ERP Module	✓	✓
Offline capability	✓	✓
CGS Terminal / Android Tablet	✓	✓
Real-time Operator Performance	✓	✓
RFID and Barcode	✓	✓
Big-screen Display	✓	✓
Quality Control Module	✓	✓
Work Order Planning Module	✓	✓
Machine Parts Module	✓	✓
Support Multiple Factories	✓	✓
Line Balancing	✗	✓
Payroll Module	✗	✓
Style Costing	✗	✓



Management Dashboard – Summary



BlueCherry OAM – Dashboard



Factory Big-screen Display

To learn more about BlueCherry®, contact our team at 212-408-3809 or email us at applications@cgsinc.com. You can also visit cgsinc.com.

For nearly 40 years, CGS has enabled global enterprises, regional companies and government agencies to drive breakthrough performance through business applications, enterprise learning and outsourcing services. CGS is wholly focused on creating comprehensive solutions that meet clients' complex, multi-dimensional needs and support clients' most fundamental business activities. Headquartered in New York City, CGS has offices across North America, South America, Europe, the Middle East and Asia. For more information, please visit www.cgsinc.com and follow us on Twitter at @CGSinc and @BlueCherryCGS and on [LinkedIn](https://www.linkedin.com/company/cgsinc).